








Work Order ID 53479




November 6, 2009 8:41:28 AM



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Item ID: D3526-1 Accept  Setup Start 
Revision ID: A Stop 
Item Name: Rubber Seal
Start Date: 06/11/2009 Start Qty: 6.00  Cust Item ID:
Required Date: 13/11/2009 Req'd Qty: 6.00  Customer:
Reference:

Approvals: Process Plan: RP Date: 08-11-06 Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3526	Rev A								
100		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Cut trim as per dwg D3526								
110		0.00							
	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
120		0.00							
	Identify as per dwg & Stock Location: <u>126</u>								
Packaging	Memo	0.00							
Packaging									

9509/11/26 (6)

(46)

129/11/30 (6)

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Item ID: D3526-1

Accept

Revision ID: A

Item Name: Rubber Seal

Start Date: 06/11/2009 Start Qty: 6.00

Required Date: 13/11/2009 Req'd Qty: 6.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/11/30 HJ

PL 09-11-30
(6)

Picklist Print

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Work Order ID: 53479



Parent Item: D3526-1RevA



Parent Item Name: Rubber Seal

Start Date: 06/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3555-1RevA

Manufactured

No

100

Each

9.6458

8.0842



U CHANNEL

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

9.645789474

32209

9.64578947

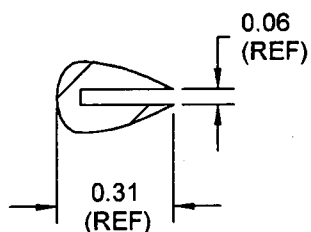
[Handwritten signature]
8/509/11/26
~~8.0842~~
B53630



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CE	APPROVED [Signature]	DRAWING NO. D3526	REV. A SHEET 1 OF 1
DATE 07.07.24	TITLE RUBBER SEAL		SCALE 1:2
REV A	DATE 07.07.24	DESCRIPTION NEW ISSUE	

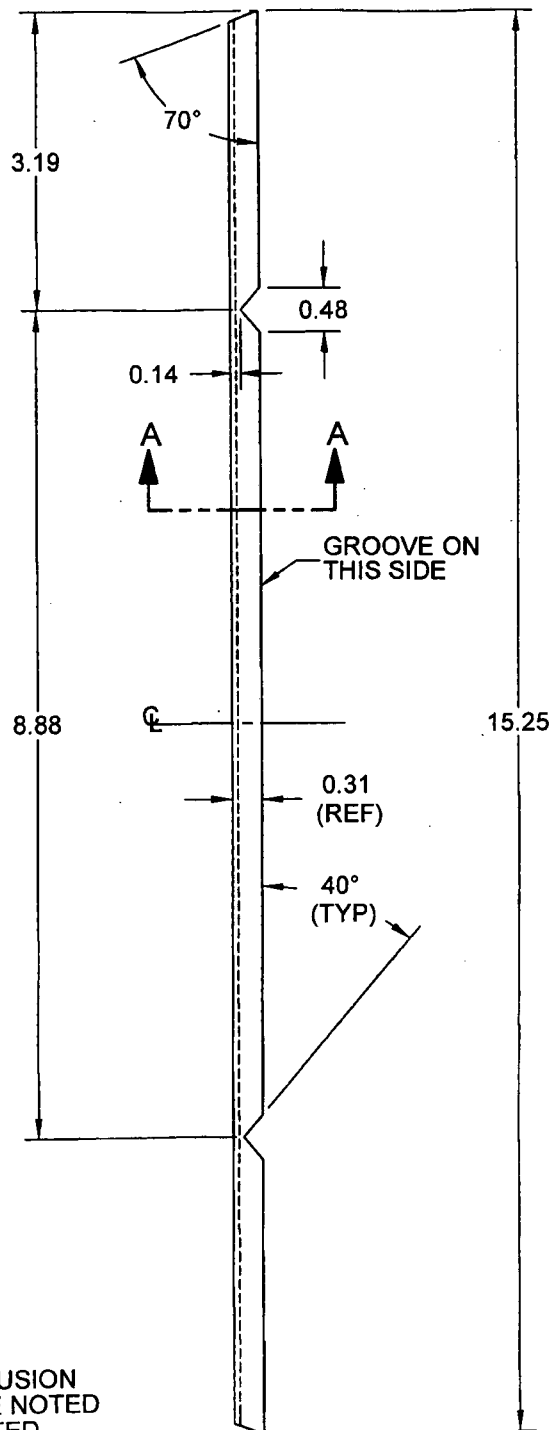
RELEASED
07-08-03 [Signature]

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SUBJECT TO APPROVAL
WITHOUT NOTING
WORK CENTER
NO. 33979
DP 09-11-6



SECTION A-A
SCALE 2:1

D3526-1 RUBBER SEAL



NOTES:

- 1) MATERIAL: MAKE FROM D3555-1-YYY.YY U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT ϕ

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